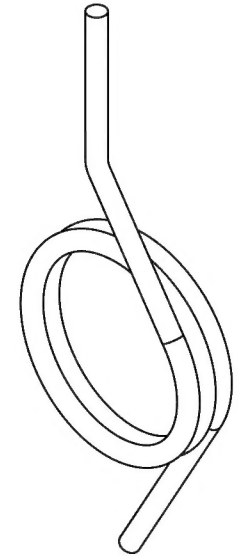
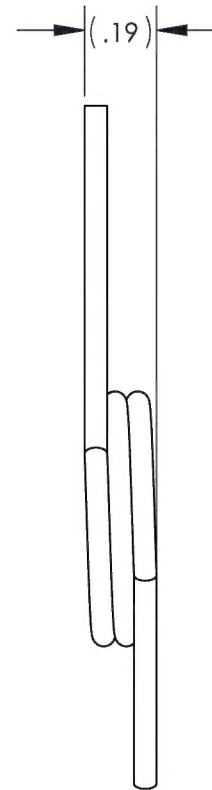
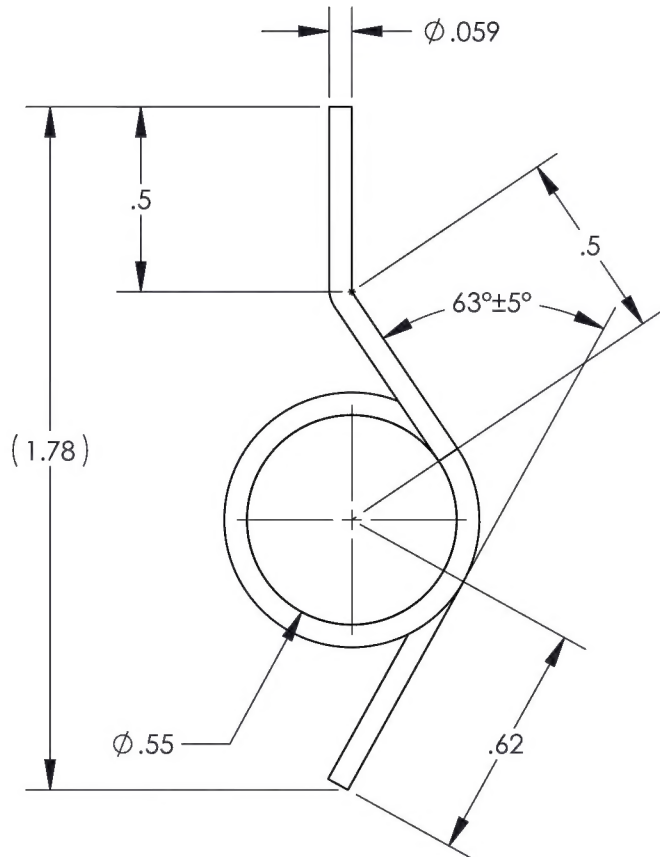


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0160	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D DIMS WAS .870 IS .62, WAS 2.003 IS 1.77, WAS ($\emptyset.059$) IS $\emptyset.06$. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	9/23/2014	DPD	JAG
2	17-0055	REVERSED COIL DIRECTION. REMOVED JOG. CH'D TOLERANCES WAS $\pm.005$ IS $\pm.010$, WAS $\pm.01$ IS $\pm.03$. CH'D DIMS WAS $\emptyset.06$ IS $\emptyset.059$, WAS .50 IS .5, WAS .50 IS .5, WAS 63° IS $63^\circ \pm 5^\circ$, WAS $\emptyset.546$ IS $\emptyset.55$, WAS .17 IS .187, WAS 1.77 IS (1.78). DELETED DIM .332.	3/3/2017	DPD	JAG



DART AEROSPACE	
TITLE KEEPER SPRING	
DWG NO. C3-13-5	REV 2
MAT'L 303 S.S. HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .010 FRACTIONS \pm 1/8 .XX \pm .03 ANGLES \pm 1° .X \pm .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CANAM
CHECKED:	RJC 03/06/2017
OPPS APPR:	AA 03/09/2017
QA APPR:	JL 03/16/2017
APPROVED:	JAG 04/03/2017
SCALE	2:1
DATE	7/12/2012
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		B/O	C3-13-5	1	KEEPER SPRING	303 S.S.	DENDOFF